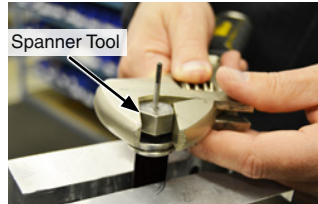


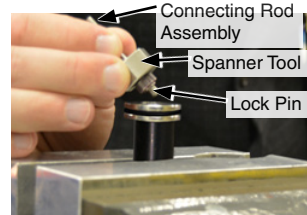
Pin Replacement Procedure

(Not applicable to Clamp Mount or SXZR Assemblies - refer to User Manual)

- 1** Use the Spanner Tool (provided with your equipment) and a wrench to loosen the Lock Pin from the used Weld Pin.



- 2** Remove the Connecting Rod Assembly and Lock Pin and set them aside for future use. Discard the used Weld Pin.

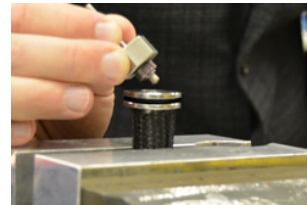


- 3** Apply **3 drops** of Loctite® 243 Threadlocker to the threads on the Lock Pin.

Note: Excess adhesive may make it difficult to remove the Lock Pin.



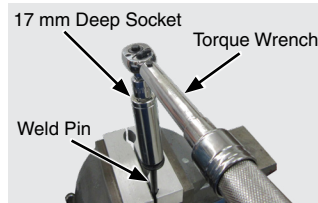
- 4** Using the Spanner Tool, thread the Connecting Rod Assembly and Lock Pin onto the new Weld Pin.



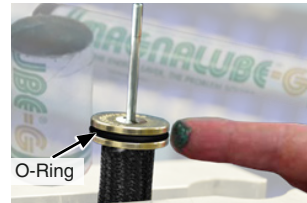
- 5** Use a Torque Wrench and a 17 mm Deep Socket to tighten the Lock Pin and Connecting Rod Assembly.

Note: Do not over tighten! Maximum 30 in./lbs (3.4 Nm).

Very Important: After tightening, ensure that the Connecting Rod Assembly is tight and cannot move or rotate relative to the Weld Pin.



- 6** Apply a small amount of Magnalube-G (or equivalent) grease to the weld pin O-Ring.



Protected by U.S. patents and other U.S. and foreign patents pending.